

SAM 022920**SODICK Type MC430L**

Group	3-axis machining center
Manufacturer	SODICK
Type	MC430L
Serial No.	294
Year	2005



Time under power	67648 Heures
Operating time	58449 Heures
Working time	23785 Heures
Spindle run time	8827 Heures
Number of axis total	3
Table length	600 mm
Table width	400 mm
Number of T-channels	5
Distance of the T-slots	80 mm
T-channel width	14 mm
Table load max.	60 kg
Longitudinal travel (X-axis)	420 mm
Transversal travel (y-axis)	350 mm
Vertical travel (z axis)	200 mm
Dimension of the workpiece:	
Diameter	6 mm
Tool changer:	
Number of tools	45
Spindle nose: HSK	E25
Distance spindle nose to table	115 - 315 mm
Spindle speeds:	
stepless	
from	6000 t/min
up to	40000 t/min
Feed range	0 - 4000 mm/min
Rapid traverse:	36 m/min
Voltage 50 Hz 3x	400 Volt
Machine's weight about	5800 kg
Overall dimensions machine:	
Length	1625 mm
Width	1500 mm
Height	2105 mm

Various accessories:

Direct measurement by glass scales
 Vice
 Set of toolholders
 Set of collets
 Coolant system
 Touch Probe
 Handwheel electroinic

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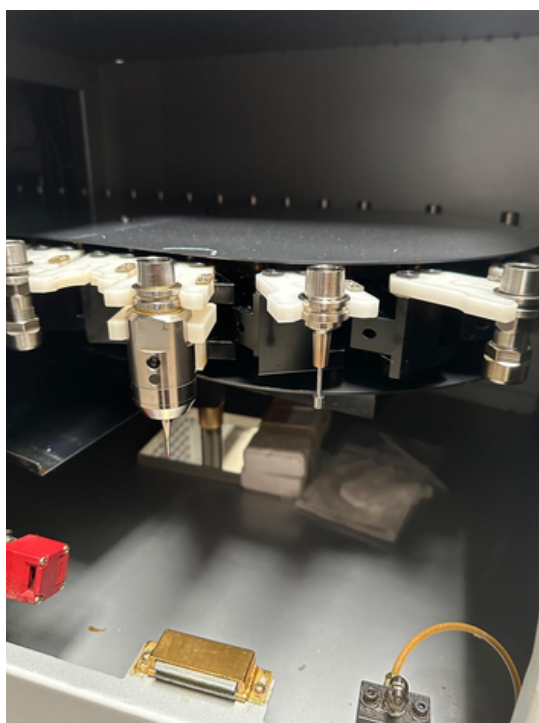
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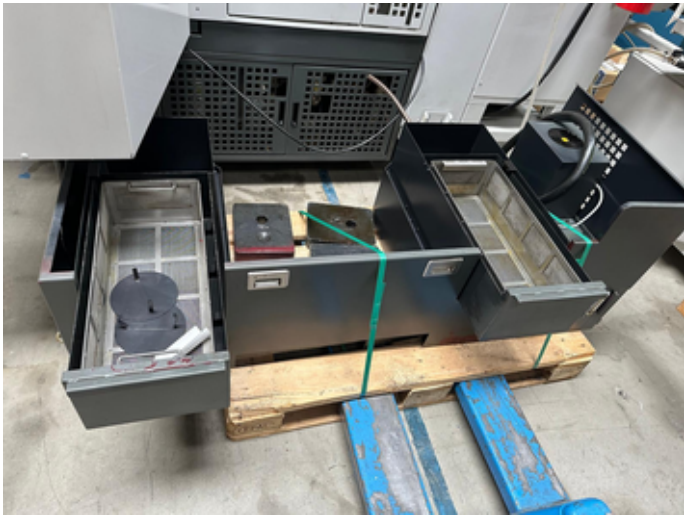
Oil mist extractor
Laser tool measurement
Fire extinguishing system

ELBARON

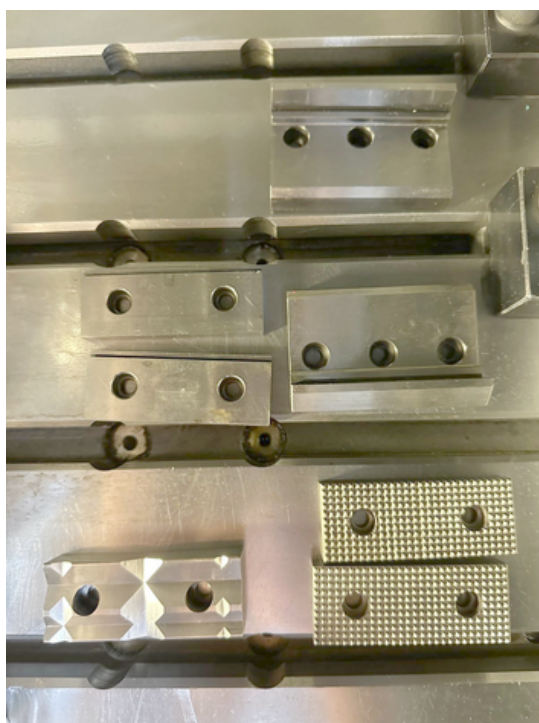
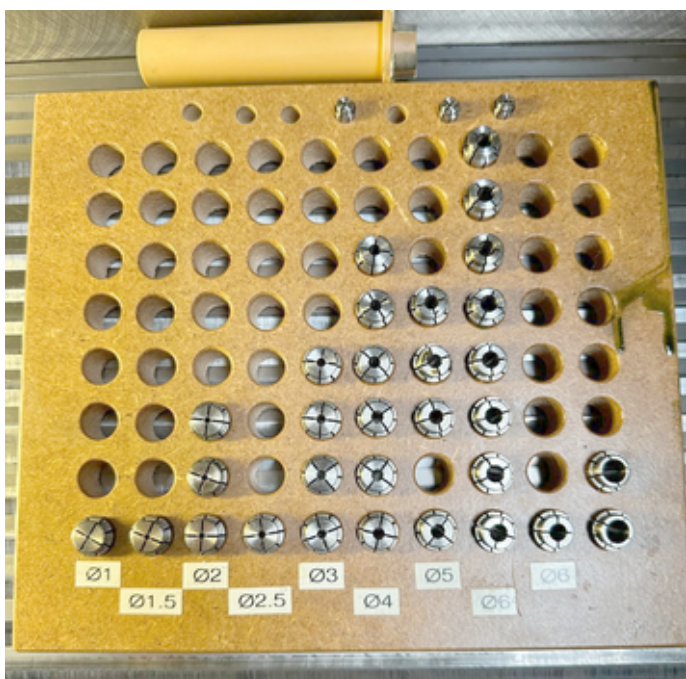
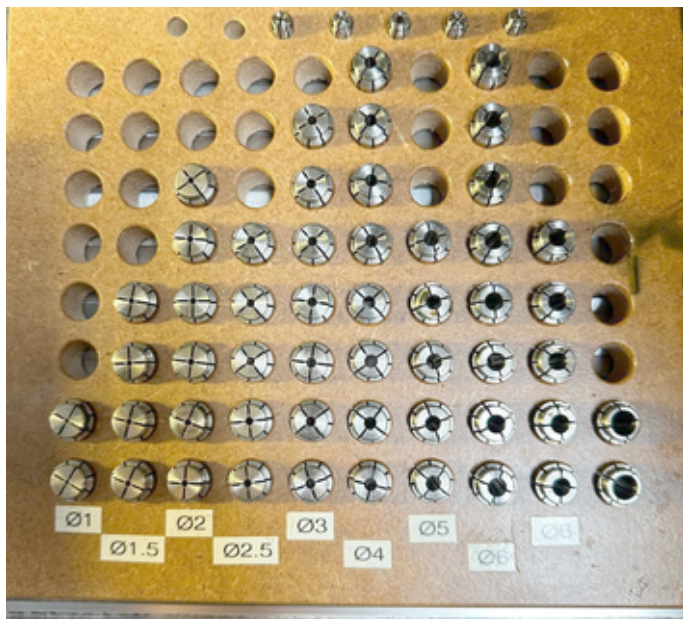
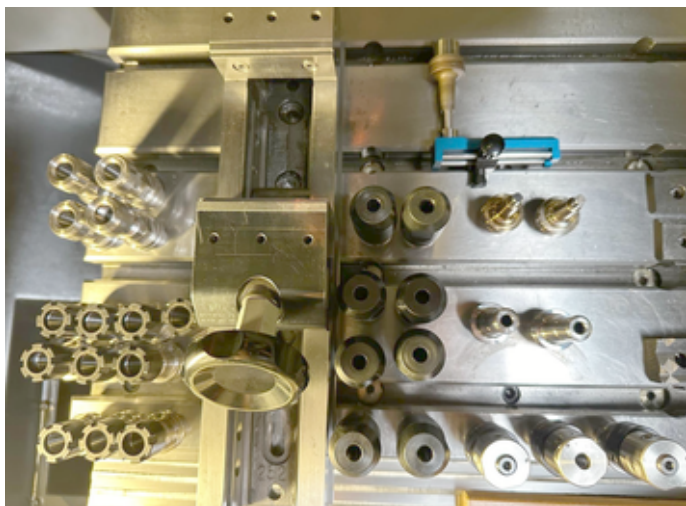








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	Temps total	Temps partage	Durée du prog
Heure activ source	66449H19M	36436H04M54S	
Heure mise ss tens	67646H04M	21591H19M14S	
Temps de cycle	43958H32M	9282H37M37S	0H00M27S
Temps de coupe	23785H14M	7374H02M08S	0H00M00S
Tps de broche	8827H09M	8826H40M35S	
Nbre acc coupe	-1221356750	34256/00000	

Reset